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Stable TiO₂–USY zeolite composite coatings for efficient adsorptive and photocatalytic elimination of geosmin from water

Lik H. Wee,^{†*a} Nikki Janssens,^{†a} Jeori Vercammen,^b Lorenzo Tamaraschi,^c Leen C. J. Thomassen^c and Johan A. Martens^{*a}

Geosmin is an unpleasant tasting germacranoid sesquiterpene to which human taste buds are sensitive even at the parts per trillion (ppt) level. The elimination of this molecule from water is a great scientific challenge due to the extremely low concentration needing to be removed. In this paper, we report simple fabrication of stable titania (TiO₂) and Y zeolite composite coatings via a layer-by-layer dip-coating approach for efficient adsorptive and photocatalytic elimination of geosmin up to 99% from 100 ppt geosmin aqueous solution within 120 minutes at 35 °C under UV light. Zeolite coatings are also found to be highly efficient for adsorptive elimination of geosmin at a minute concentration of 4 ppt, the typical concentration level found in aquaculture water. Geosmin concentrations in the ppt range were determined by the headspace solid phase microextraction (HS-SPME) technique in combination with gas chromatography-mass spectrometry (GC-MS). This study demonstrates the potential of a composite coating comprising zeolite Y for concentrating, and TiO₂ photocatalyst for eliminating geosmin in drinking water production and aquaculture water purification.

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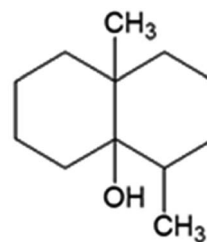
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Introduction

Geosmin (*trans*-1,10-dimethyl-*trans*-9-decalol, Fig. 1) is a bicyclic tertiary alcohol produced by cyanobacteria and actinomycetes in an aqueous environment.^{1,2} This earthy-muddy tasting and odorous compound occurs naturally. Although geosmin is non-toxic, its presence in drinking water causes an unpleasant taste and complaints from consumers even at very low concentration levels of ng L⁻¹, which is equivalent to ppt and lower. Geosmin can be detected by human taste buds at an extremely low concentration level of <10 ppt. Utility water companies and beverage manufacturers must regulate the geosmin concentrations below 4 ppt.³ In aquaculture systems with water recirculation, geosmin and the related 2-methyl-isoborneol can be problematic due to microbial activity especially in the presence of abundant nutrients and warm temperature.⁴ Moreover, geosmin is a lipophilic organic compound that is readily incorporated into lipid-rich tissue of fish through their gills and orally which causes fish to be unmarketable, and its removal from the contaminated fish is

difficult. In the United States catfish aquaculture industry, an estimated 30% of the profits are lost due to geosmin and other odorous and unpleasant-tasting compounds.^{5,6} Geosmin is of great concern to water purification plants, commercial fish farming and aquaculture industries. Elimination of geosmin from water is a scientific challenge due to its extremely low concentration.

Several strategies to abate geosmin in water have already been attempted. Because of its extremely low concentration, conventional water treatment processes such as coagulation, sedimentation, filtration and chlorination are less effective.^{4,7} Moreover, the presence of other natural organic matter in water at higher concentration than geosmin will compete for adsorption sites which causes a decrease in geosmin adsorption capacity.^{7,8} Adsorption on activated carbon followed by oxidation with ozone, and hydrogen peroxide assisted



Dimensions: 0.41 nm x 0.59 nm x 0.72 nm

Fig. 1 Structural formula of geosmin and its molecular size.

^aCentre for Surface Chemistry and Catalysis, KU Leuven, Kasteelpark Arenberg 23, B3001, Heverlee, Leuven, Belgium. E-mail: likhong.wee@biw.kuleuven.be; johan.martens@biw.kuleuven.be; Fax: +32 1632 1998; Tel: +32 1632 1637

^bIS-X, Av. J. E. Lenoir 2, 1348, Louvain-la-Neuve, Belgium

^cLab4U, Sustainable Chemical Process Technology TC, KU Leuven Campus, 3590, Diepenbeek, Belgium

[†] These authors contributed equally to this work.



photodegradation under UV light have been proven to be effective for geosmin removal. However, the addition of oxidants and application of ozone can result in the formation of hazardous by-products.^{8–11} Photodegradation of geosmin by anatase TiO₂ particles under UV light radiation has been shown to be an effective means of geosmin removal at a high concentration level ranging from 0.2–5 ppb.^{12–16} Alternative electrochemical and biodegradation of geosmin have also been reported.^{17,18}

Few studies were devoted to geosmin abatement at the relevant ppt concentration level.^{19,20} Activated carbon was reported to remove geosmin from drinking water *via* adsorption.^{21–23} Zeolites are popular selective adsorbents for the removal of heavy metals, radioactive elements, dyes and anions.^{24–29} Ultrastable Y zeolite (USY) has been demonstrated to be efficient in geosmin capturing at a concentration of 96 ppt. TiO₂ is a well-known photoactive semiconductor material useful for photocatalytic oxidation of various environmental pollutants owing to their strong oxidizing power, nontoxicity and long-term photo-reactivity.^{30–32} Development of TiO₂ photocatalysts anchored on supporting materials with large specific surface areas is of paramount significance for concentrating the diluted pollutant close to the vicinity of the active photoactive species, which would further enhance its photodegradation activity especially in the effort of geosmin photodegradation at the 100 ppt level.^{33–38} To the best of our knowledge, the use of TiO₂–zeolite composite coatings on the wall of vessels for the removal of geosmin from aqueous solution has not been reported in the literature. Herein, we present a convenient layer-by-layer dip-coating fabrication of stable TiO₂–USY zeolite composite coatings useful for adsorptive and photocatalytic removal of geosmin. These zeolite coatings approached the adsorption performance of the suspended zeolite particles at 100 ppt concentration. The zeolite coatings were found to be promising for industrially relevant applications in reducing an initial geosmin concentration of 4 ppt present in aquaculture water obtained from a fish farm down to a 1.2 ppt concentration level.

Experimental section

Chemicals and materials

Geosmin (100 µg mL^{−1} in methanol, Sigma-Aldrich) and USY zeolite (CBV 780 provided by International Zeolyst, BET surface area = 780 m² g^{−1}) were used. P25 TiO₂ (Evonik), sodium chloride (Acros), biphenyl-d₁₀ (ABCR), absolute ethanol (VWR), 0.1 M hydrogen chloride (37% VWR), and Pluronic triblock copolymer (P123 Aldrich) were used. Milli-Q water has a resistivity of 18.2 MΩ cm.

Zeolite coatings on quartz tubes

Zeolite coatings were prepared *via* dip-coating using a suspension prepared as follows: 5 g of the selected zeolite powder were suspended in 100 mL ethanol and 2.5 mL of 0.1 M HCl and 5 g of P123 triblock copolymer were added. The suspension was vigorously stirred overnight at room temperature. Coatings were

deposited on the outer surface of a quartz tube (13 mm outer diameter and 13 cm length) *via* layer-by-layer dip-coating. Prior to the coating, the quartz surface was cleaned using concentrated nitric acid. A beaker was filled with the coating suspension and the closed end of the quartz tube was immersed into the solution. After 5 minutes, the tube was removed and dried in an ambient atmosphere for an additional 5 minutes. The coatings were repeated 5 times in order to obtain smooth zeolite coatings on the outer surface of the quartz tube. The coated quartz tubes were heated at 60 °C overnight to evaporate solvents and subsequently calcined at 350 °C for 5 h at a heating rate of 1 °C min^{−1}. TiO₂ and zeolite Y composite coatings were prepared *via* a similar approach but with addition of 5 g of P25 TiO₂.

Characterization of USY zeolite coatings

The zeolite coatings were characterised using a scanning electron microscope (SEM, Philips XL-30 FEG equipped with a tungsten filament), a powder X-ray diffractometer (XRD, STOE StadiP diffractometer in high-throughput transmission mode employing Cu Kα1 radiation) and an attenuated total reflection-infrared spectrometer (ATR-IR, Bruker Bruker, Alpha) equipped with a platinum diamond.

Adsorption of geosmin by zeolite powder and coatings

Zeolite powder. Pyrex test tubes (22 mL volume, 10 mm diameter) were filled with 15 mL of 100 ppt commercial geosmin aqueous solutions and 30 mg of zeolite powder was loaded. Agitation was carried out using a magnetic stir bar. The temperature in the reactor was controlled at 35 °C. The adsorption time was 2 h. After reaction, the catalyst was separated from the aqueous solution by centrifugation at 5000 rpm.

Zeolite coatings. A zeolite coated quartz tube was submersed in 25 mL of 100 ppt commercial geosmin aqueous solution or aquaculture water in a larger closed quartz tube (50 mL volume, 24 mm diameter, 15 cm length). Agitation was carried out using a magnetic stirring bar. The temperature was controlled at 35 °C. After 2 h, the zeolite coatings were removed and the solutions were analyzed by HS-SPME-GC-MS.

Photodegradation of geosmin

Photocatalytic experiments were carried out in a Luzchem photoreactor with a rotating sample carousel, equipped with 14 UV-A lamps (Hitachi, FL8BL-B, 8 W), 8 of which positioned at the top and 3 each sideways of the reactor compartment. In experiments with coatings, a coated quartz tube is submersed in 25 mL of aqueous solutions of 100 ppt geosmin in a wider closed quartz tube (50 mL volume, 24 mm diameter, 15 cm length). Agitation was carried out using a magnetic stir bar. The temperature in the reactor was controlled at 35 °C.

HS-SPME-GC-MS analysis of geosmin

An aquaculture water sample was taken from a recirculating aquaculture system (RAS) of Jade Perch *Scortum barcoo*.³⁹ In order to prevent evaporation, the sample was stored in a



refrigerator at 4 °C prior to the experiment. The analysis of geosmin present in aquaculture water was accomplished by combining GC-MS with headspace solid-phase micro-extraction (HS-SPME). Geosmin analysis was performed on a TSQ 8000 triple quadrupole GC-MS (Thermo Scientific) coupled with a Trace 1300 GC (Thermo Scientific) and a Triplus RSH Autosampler (Thermo Scientific). All separations were performed using a 0.18 mm × 20 m XLB-GC-column (Restek) with a 0.18 µm thick stationary film, and injection was in splitless mode. Helium was used as a carrier gas at a flow of 1.5 mL min⁻¹. Column temperature programming was as follows: 40 °C for 1 min, heating at 25 °C min⁻¹ to 325 °C and 6 min at this temperature plateau. The geosmin analysis protocol was developed using commercially available geosmin solution diluted to a concentration of 1 µg L⁻¹. 10 mL geosmin solution was introduced into a 22 mL capacity vial. After the addition of 3 g sodium chloride (NaCl) followed by 50 µL of the internal standard stock solution (500 ng L⁻¹ biphenyl-d₁₀), the vial was closed with a PTFE silicone rubber septum. NaCl was added to increase the ionic strength of the solution which leads to a lower solubility of geosmin and an improvement of the extraction efficiency. Before extraction, the vial was incubated in the external bath of the autosampler, where it was agitated and heated at 60 °C. After 30 minutes, the HSPME-syringe was pierced through the septum and the fibre inserted into the headspace of the vial, while the vial still was agitated and heated. The fibre was exposed for adsorption of the volatilized compound to be analysed. After 30 min, the fibre was retracted and immediately inserted into the inlet port of the GC-MS to allow desorption for 2 min. The injection port temperature was 250 °C. After sample desorption, the fibre was conditioned at 250 °C for another 15 min to remove residual geosmin. First a 50/30 µm DVB/CAR/PDMS (divinylbenzene/carboxen/polydimethylsiloxane) fibre (Supelco) was used. This DVB/CAR/PDMS fibre is widely applicable because of its wide polarity range and pore size. The fibre was conditioned according to the instructions (1 h at 270 °C). A major disadvantage was encountered using this fibre. A significant fraction of the geosmin sample estimated at *ca.* 10% remained adsorbed on the fibre, even after the conditioning, and this amount interfered with subsequent sample analyses. Therefore, a fibre coated with a polymer having lower affinity for geosmin was needed. A PDMS coated fibre was selected. Fibres coated with PDMS (100 µm fibre, Supelco) showed somewhat lower geosmin adsorption than DVB/CAR/PDMS but they were reliable and, importantly, no residual geosmin was detected after desorption in the GC injection port. For this reason the PDMS fibre has been used in the reported analyses. The geosmin elution time was 6.38 min. The most intense MS precursor signal of geosmin is at *m/z* 112. The product ions of precursor ion *m/z* 112 are those with *m/z* 83 and 97. The optimization of the collision energies was as follows. We selected the *m/z* 112 precursor ion, and the 2 product ions at *m/z* 97 and 83. The AutoSRM module defined the optimum energy. For both transitions (*m/z* 112 → 97 and *m/z* 112 → 83), 8 eV was the optimum energy. The internal biphenyl-d₁₀ standard eluted after 6.19 min. The two most

intense transitions of biphenyl-d₁₀ were *m/z* 162 → 160.2 and *m/z* 164 → 162.2, the detection of which was optimized at 15 eV.

Results and discussion

Characterization of zeolite and TiO₂-USY zeolite coatings

The USY zeolite powder was used for the fabrication of USY zeolite coating. It was combined with a P123 triblock copolymer and deposited *via* 5 consecutive layer-by-layer dip-coatings, and a final calcination at 350 °C. The USY zeolite coatings were characterized by XRD, ATR-IR and SEM, as presented in Fig. 2 and 3. The XRD patterns (Fig. 2a) of the USY zeolite film and parent powder confirmed that the zeolite structure was preserved. The vibration bands at 1055 cm⁻¹ with a shoulder at 1068 cm⁻¹ are attributed to the asymmetric stretching vibrations of T-O bonding (T = Si or Al).⁴⁰ The ATR-IR spectra were characteristic of the faujasite zeolite. Vibration modes at 680 and 788 cm⁻¹ are attributed to symmetric stretching vibrations of T-O bonding. The vibration bands at 611 cm⁻¹ are associated with the double 6 ring (D6R) secondary structures that connect the sodalite cages.⁴⁰ A TO₄ bending vibration occurs at 455 cm⁻¹ (Fig. 2b). The morphology of the USY zeolite coatings was investigated by SEM (Fig. 3). The top view SEM images showed that the zeolite coatings were homogeneous comprising densely packed USY zeolite crystals with particle sizes ranging between 500 and 1000 nm in diameter (Fig. 3a and b). Cross-sectional SEM images (Fig. 3c) revealed that the USY zeolite coating has a film thickness of about 14 µm.

We further attempted the layer-by-layer dip-coating method for the fabrication of TiO₂ and zeolite Y composite coatings. A similar method to that used for zeolite Y coatings was applied but with addition of 50 wt% P25 TiO₂ into the suspension. According to SEM imaging, continuous and homogeneous TiO₂-USY zeolite composite coatings were obtained as shown in Fig. 4 (left). At higher magnification as depicted in Fig. 4 (right), TiO₂ nanoparticles with sizes ranging from 20–40 nm in diameter were uniformly distributed in the matrix and also on the surface of zeolite Y crystals. The XRD patterns of the scratched TiO₂ and zeolite Y composites revealed the presence of the anatase phase as indicated by the peaks at 2θ = 25.3°, 37.7°, 48°, 54.8°, and 62.5° (Fig. 5).⁴¹ A relatively small quantity of rutile phase *ca.* 2.2% was observed as indicated by the peaks at 2θ = 27.4° and 53.8° (Fig. 5).⁴²

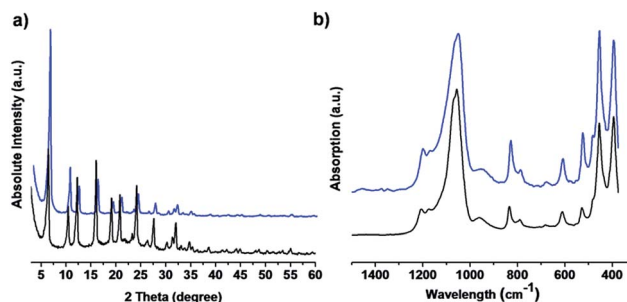


Fig. 2 (a) XRD patterns and (b) ATR-IR spectra of USY zeolite powder (black) and coating (blue).



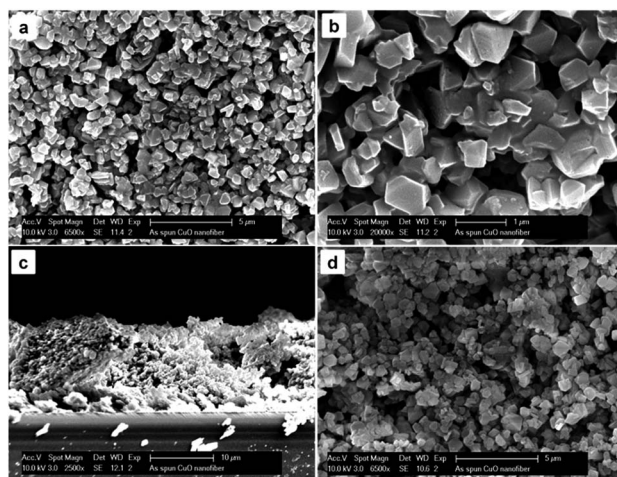


Fig. 3 (a and b) Top and (c) cross-sectional view SEM images of USY zeolite coatings. (d) Top view SEM image of USY zeolite coating after the geosmin adsorption test revealing robustness.

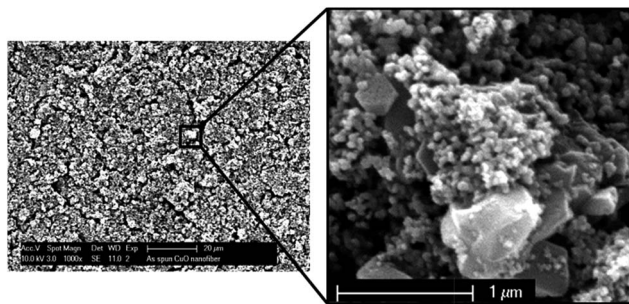


Fig. 4 SEM images of TiO₂-USY zeolite composite coating viewed at low (left) and higher (right) magnifications.

HS-SPME-GC-MS analysis of geosmin

Research on geosmin elimination at the ppt concentration level is very demanding and requires very sensitive analytical equipment.^{43,44} HS-SPME-GC-MS was used in this study for the measurement of geosmin at very low concentration. Solid-phase micro-extraction is a simple and inexpensive solvent free extraction technique. This technique uses a fused silica fiber coated with a polymer extracting phase which is introduced into the head-space above the liquid sample. Volatile organic compounds are extracted onto the fiber and then transferred to a GC, where the volatile organics are thermally desorbed in the hot injection port. Geosmin analysis by HS-SPME-GC-MS was validated at 10 concentration levels, from 1 ppt to 1 ppb. The geosmin calibration curve showed a linear response with a correlation coefficient $R^2 = 0.998$ (Fig. 6). SPME provides a reliable geosmin detection, even at the ppt concentration level. The standard deviation (RSD) of geosmin determination at 1 ppt showed variable RSD values of 1.7–6.9% ($n = 3$ and $n = 4$) for different working days. These variability precision ranges were found to be similar to previously reported studies.⁴⁵ The lowest geosmin concentration determined was 0.1 ppt.

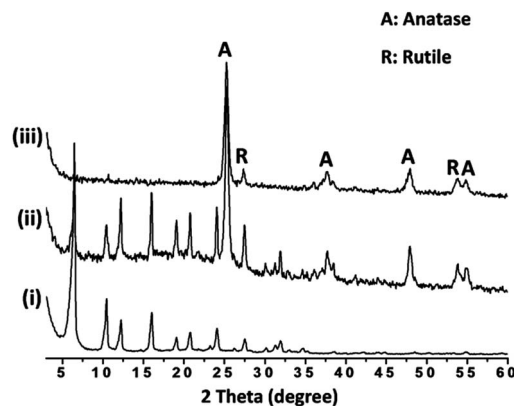


Fig. 5 XRD patterns of (i) scratched zeolite Y coating, (ii) scratched TiO₂-USY zeolite composite coating and (iii) TiO₂ powder.

Adsorptive removal of geosmin by zeolite coatings

The adsorption performance of USY zeolite powder was evaluated using 100 ppt aqueous geosmin concentration at 35 °C (Fig. 7a). Using 30 mg of suspended zeolite powder, 90% of the dissolved geosmin was adsorbed after 30 minutes, and 99% after 2 h in full agreement with the excellent geosmin adsorption properties of USY zeolite powder reported in the literature.²⁰ The adsorbed amount corresponded to 50 pg_{geosmin}/mg_{zeolite}, far below the saturation capacity, which for a pore volume of 450 $\mu\text{L g}^{-1}$ should be around 450 $\mu\text{g mg}^{-1}$ based on the pore volume and density of liquid geosmin. USY zeolite contains micropores of 1.2 nm wide interconnected through 0.74 nm wide pore windows. Its internal channels run in three directions forming a large cavity at the intersection of the channels. It contains mesopores of various dimensions as a consequence of the ultrastabilization process. The SiO₂/Al₂O₃ molar ratio of the zeolite is 80. The polarity of zeolites is dependent on the SiO₂/Al₂O₃ ratio. Al atoms introduce cation exchange capacity and polarity. The higher this ratio, the more apolar the zeolite is. Considering that geosmin is hydrocarbon-like and apolar (Fig. 1), the apolar USY zeolites showed excellent geosmin adsorption properties.

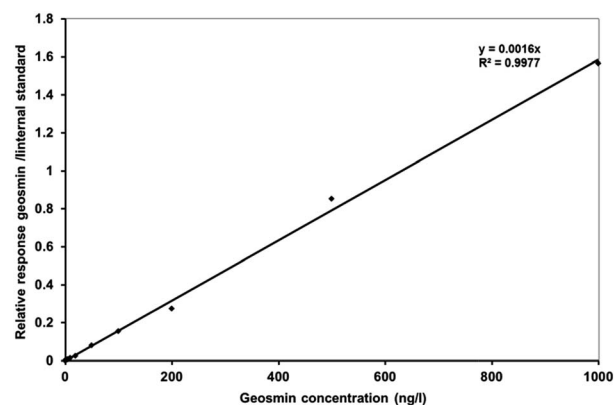


Fig. 6 Relative response of geosmin to internal standard (biphenyl-d₁₀) versus geosmin concentrations obtained from the HS-SPME-GC-MS analysis.



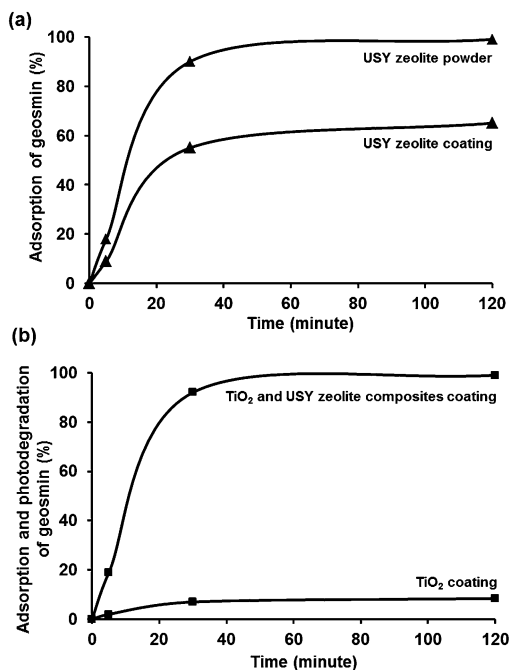


Fig. 7 (a) Adsorptive elimination of geosmin by USY zeolite powder and coating. Conditions for USY zeolite powder: 30 mg, geosmin concentration: 100 ppt (15 mL aqueous solution). For USY coating: 6 mg zeolite; geosmin concentration: 100 ppt (25 mL aqueous solution); $T = 35\text{ }^{\circ}\text{C}$; $t = 2\text{ h}$. (b) Photodegradation of geosmin by TiO_2 -USY zeolite composite coating (4 mg + 6 mg) in comparison to TiO_2 coating (4 mg) under UV irradiation. Conditions: 100 ppt (25 mL); $T = 35\text{ }^{\circ}\text{C}$; $t = 2\text{ h}$.

For many applications, the use of functional nanopowders is less convenient because of the involvement of separation/filtration procedures. Particulate suspensions are less suitable for continuous processes. Thus, the development of stable zeolite coating is of great significance avoiding the disadvantages of dealing with a suspension of fine particles.^{46–48} In a similar adsorption experiment using USY zeolite coating (6.0 mg), 55% of geosmin was adsorbed after 30 minutes, and adsorption increased to 65% after 2 h. This rate of geosmin adsorption was slower than on USY zeolite powder, on which after 2 h already 99% adsorption was reached (Fig. 7a). In the experiment with coating, the quantity of the zeolite was 6 mg, and in the experiment with powder it was 30 mg. This difference in zeolite quantity is not expected to change the adsorption capacity in view of experiments in the literature showing quantitative adsorption of geosmin over a much wider range of USY adsorbent concentrations.²⁰ The different behavior of the film and powder therefore could be due to diffusional limitation at the coating–water interface.⁴⁹ The final loading corresponded to $244\text{ pg}_{\text{geosmin}}/\text{mg}_{\text{zeolite}}$, which is only a minute fraction of the estimated adsorption capacity of the zeolite. The stability of the USY zeolite coating was confirmed by the mass balance of the zeolite layer before and after adsorption testing which revealed no loss of zeolite. SEM imaging of the zeolite coatings before and after geosmin adsorption revealed no signs of film detachment (Fig. 3d). The coatings could be reused 3 times and showed very similar geosmin adsorption behavior.

The promising USY zeolite coatings prompted further investigation for the removal of geosmin present in aquaculture water. A contaminated water sample was obtained from a Jade Perch recirculating aquaculture system (RAS). The determined initial geosmin concentration in the aquaculture water was 4 ppt according to HS-SPME-GE-MS analysis. The USY zeolite coating lowered the geosmin concentration from 4 ppt down to 1.2 ppt after 2 h. This practical experiment revealed an eliminative adsorption by *ca.* 70%, similar to the experiment with the film in commercial geosmin solution (Fig. 7a). The capability of the USY zeolite coatings to adsorb geosmin at extremely low concentration under conditions relevant to practical applications is promising and the combination with photocatalytic elimination is an attractive idea. Aquaculture water contains natural organic matter. The competitive adverse effect of natural organic matter on the adsorption capacity of the USY zeolite to geosmin is a potential problem. A submicron-sized active carbon material does not discriminate. The characteristics of the competing natural organic matter and the competition with geosmin have been previously studied and reported by Matsushita and co-workers.²³ The results suggest that the natural organic matter with a large molecular weight of $>2\text{ kDa}$ does not compete for the adsorption sites for geosmin as they are only adsorbed onto the external surfaces rather than the inner region of adsorbent particles such as zeolites.²³

Adsorption and photocatalytic elimination of geosmin by TiO_2 -USY zeolite composite coatings

The TiO_2 -USY zeolite composite coatings (6 mg of zeolite + 4 mg of TiO_2) were investigated for photodegradation of geosmin under UV-A light performed in a photocatalytic reactor as demonstrated in Fig. 8. Samples were taken at the interval of 5, 30 and 120 min under UV light illumination. Monitoring of the geosmin elimination revealed that 99% of geosmin elimination was achieved after 2 h (Fig. 7b). To discriminate geosmin adsorption from photodegradation, the suspension was magnetically stirred for 2 h in the dark to achieve adsorption/desorption equilibrium. Maximum adsorption of geosmin was

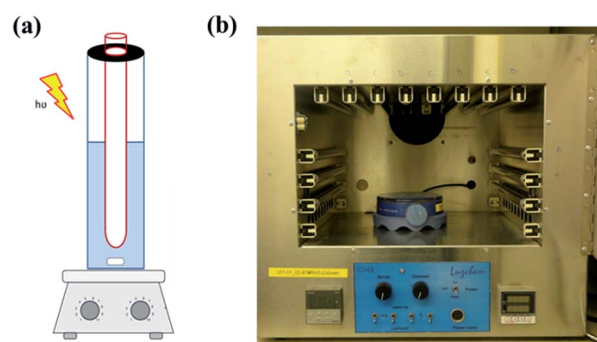


Fig. 8 (a) Experimental set-up for geosmin elimination using TiO_2 -USY zeolite coating on the external wall of a quartz tube (coating indicated in red) introduced into a wider cylinder filled with reactant solution. (b) Picture of the photoreactor with 14 UV-A lamps (8 W, wavelength = 400–320 nm).



limited to ca. 65% which confirmed that 34% of geosmin was photodegraded. It should be mentioned that pure TiO₂ coatings (4 mg) only showed photodegradation of geosmin up to 8.4% after 2 h under similar experimental conditions as shown in Fig. 7b. The robustness of the composite coatings was confirmed through three consecutive reuses. The geosmin elimination performance was maintained. The removal of geosmin in the third reuse amounted to 97.5%. The results showed the advantages of adsorption and photodegradation synergism between zeolite and TiO₂. The photocatalytic degradation rate depends greatly on the adsorption behavior of the zeolite to geosmin and TiO₂ photocatalyst. The absorbed diluted geosmin molecules next to the TiO₂ nanoparticles significantly enhanced the photocatalytic activity. Fixation of TiO₂ onto stable zeolite support is essential in view of future practical applications in environmental remediation.

Conclusions

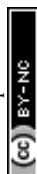
In conclusion, we demonstrated facile preparation of stable TiO₂–USY zeolite composite coatings *via* the layer-by-layer dip-coating method for efficient adsorptive and photocatalytic removal of geosmin at the ppt concentration level. Adsorption of the geosmin in the matrix bed of zeolite Y containing TiO₂ nanoparticles further enhanced the efficiency of geosmin photodegradation. The zeolite coatings also show significant potential for removal of extremely low geosmin concentrations present in aquaculture water. The separation of the nanosized adsorbents/catalysts from solutions, one of the most important drawbacks of photocatalysis, could be overcome by the development of stable composite coatings as demonstrated in this study. In particular, the typical features of the coated adsorbent and photocatalyst composite on the vessel wall of the quartz tubes would make it a very suitable configuration and efficient photoreactor simply *via* insertion of a UV light tube for simultaneous adsorption and photodegradation of geosmin applicable for utility and drinking water production.

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